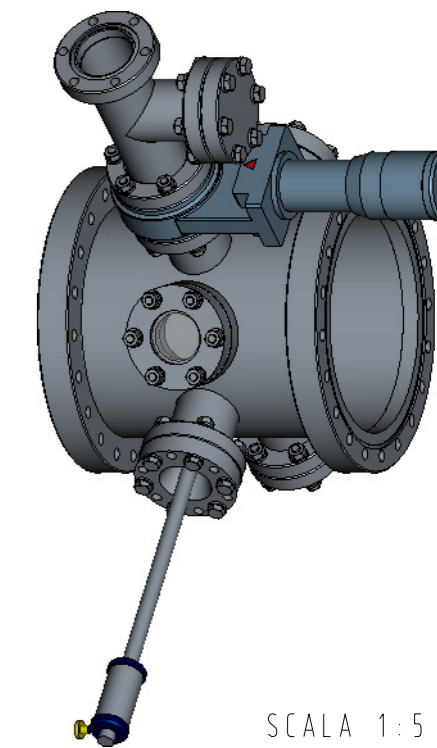
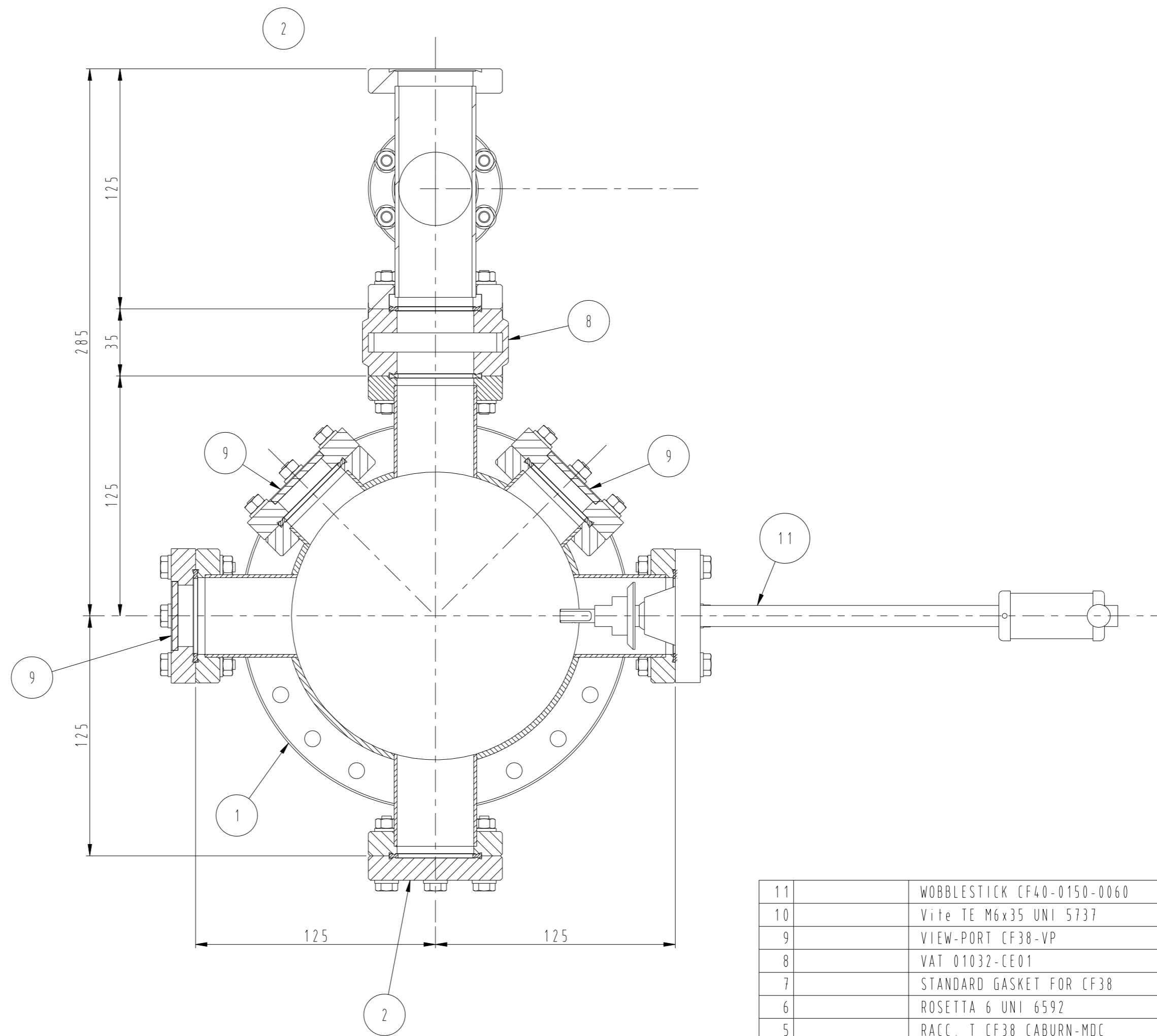
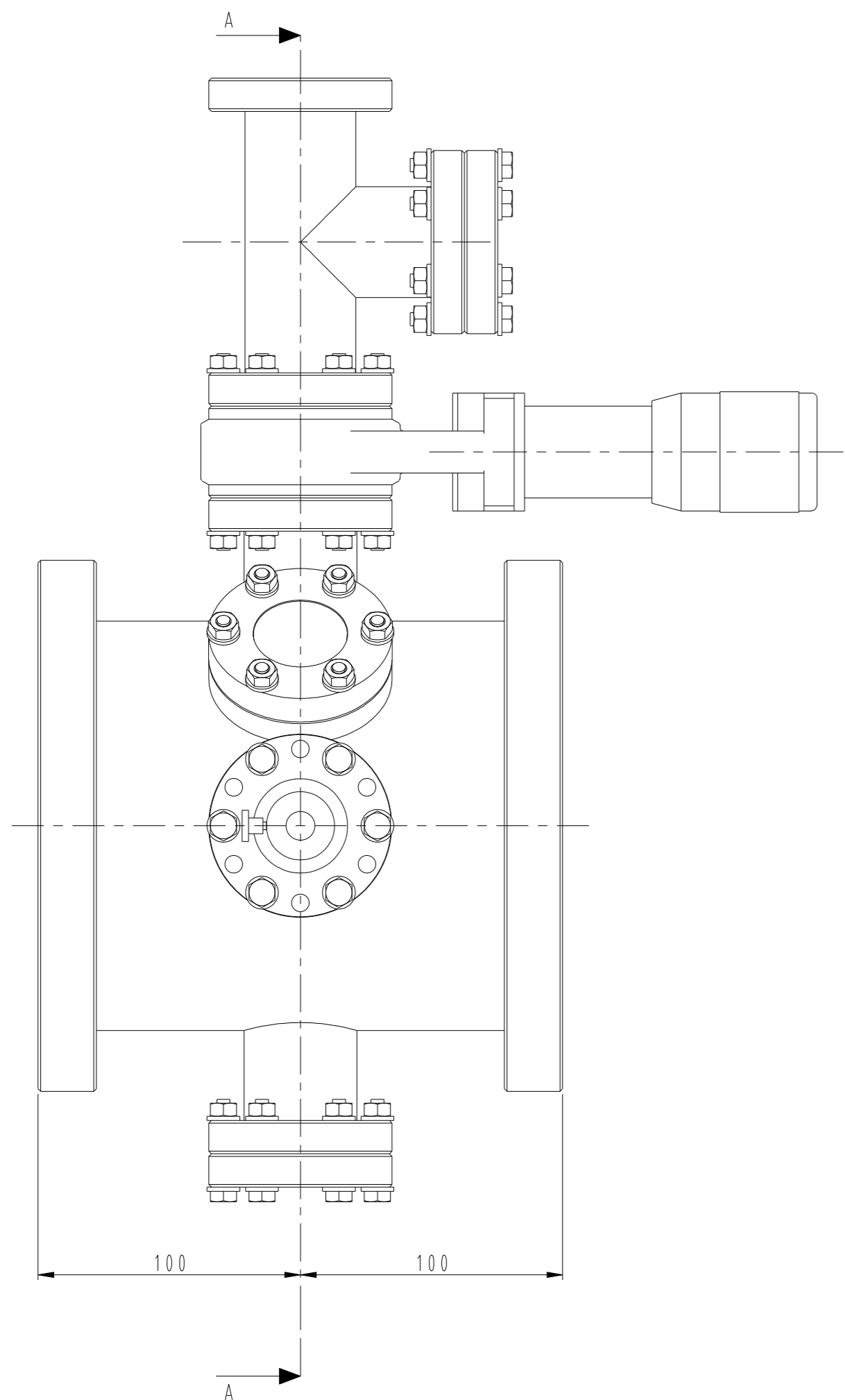


SEZIONE A-A



SCALA 1:5



POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE
11		WOBBLSTICK CF40-0150-0060	1	
10		Vite TE M6x35 UNI 5737	24	A4
9		VIEW-PORT CF38-VP	3	
8		VAT 01032-CE01	1	
7		STANDARD GASKET FOR CF38	8	Cu OFHC
6		ROSETTA 6 UNI 6592	72	A2
5		RACC. T CF38 CABURN-MDC	1	AISI 304 L
4		PRIG. R.M. UNI 5911 M 6x20	24	A4
3		DADO ESAG. NORM. UNI 5588 M6	48	A4
2		CF 38 BLANK	2	AISI 304 L
1	10100102	DOCKING STATION	1	

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M		0.4	0.4	Not dim. Fillets Raggi non quotati	Not dim. Chamfers Smussi non quotati	Draft Angles Sforni gen.
Length and Diam. Lung. e Diam.	0.00 6.00 30.0 120 315 1000 2000 >	Angles Angoli	0.4	R-1	0.5x45°	
Tolerance	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0	0.2/100	0.25	REMOVE ALL PUNCHING BURRS AFTER MACHINING.	Gen. roughness Rugosità gen.	
PROG.	A. DE LUISA	0.2/100	±0.5°	ELIMINARE BAVE E SPIGOLI TAGLIENTI.	Ra 3.2	
MODEL	A. DE LUISA	0.2/100				
DIS.	A. DE LUISA					

CNR - IOM		MATERIALE	TRATTAMENTO
LABORATORIO TASC		DOCKING STATION ASSEMBLY	
A2	SCALA 1:2	Nr. DISEGNO	FOGLIO
		12390100F	1 DI 1
			Pro/ENGINEER