



21	WOBBLSTICK CF40-0150-0060	2
20	VITE TE P.FIL.UNI5737 M8x60	20 A4
19	VITE TE P.FIL.UNI5737 M8x50	48 A4
18	Vite TE M6x35 UNI 5737	42 A4
17	VIEW-PORT CF63-VP	2
16	VIEW-PORT CF38-VP	4
15	VIEW-PORT CF150-VP	1
14	STANDARD GASKET FOR CF63	6 Cu OFHC
13	STANDARD GASKET FOR CF38	7 Cu OFHC
12	STANDARD GASKET FOR CF150	4 Cu OFHC
11	ROSETTA 8 UNI 6592	196 A2
10	ROSETTA 6 UNI 6592	84 A2
9	PRIG. R.M.UNI 5911 M 8x35	60 A4
8	ELBOW CF150	1 AISI 304 L
7	DADO ESAG.NORM.UNI 5588 M8	128 A4
6	DADO ESAG.NORM.UNI 5588 M6	42 A4
5	CF 150 BLANK	1 AISI 304 L
4	CF 63 BLANK	4 AISI 304 L
3	CF 38 BLANK	1 AISI 304 L
2	10100200 TRANSFER MECHANISM ASSEMBLY	1
1	10100101 TRANSFER CHAMBER	1

POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE											
General Tolerance / Tolleranza generale: UNI EN 22768/1 - M															
Lenght and Diam.	0.00	6.00	30.0	120	315	1000	2000	>	Angles	○	0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles	
Lungh. e Diam.	6.00	30.0	120	315	1000	2000	4000	4000	Angoli	○	0.25	R-1	Smussi non quotati	Sformi gen.	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°	○	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING.	Gen. roughness	Rugosità gen.	
PROG.	A. DE LUISA														
MODEL.	A. DE LUISA														
DIS.	A. DE LUISA											01-Mar-2019		Ra 3.2	

CNR - IOM		MATERIALE		TRATTAMENTO	
LABORATORIO TASC		SAMPLE TRANSFER STATION STC2 ASSEMBLY			
A2	SCALA	1:5		FOGLIO	
10100100		N. DISEGNO		1 DI 1	
Pro/ENGINEER					