



14	VITE TE P.FIL.UNI5737 M8x60	60	A4
13	VITE TE P.FIL.UNI5737 M8x50	8	A4
12	STANDARD GASKET FOR CF63	4	Cu OFHC
11	STANDARD GASKET FOR CF150	5	Cu OFHC
10	ROSETTA 8 UNI 6592	200	A2
9	PRIG. R.M.UNI 5911 M 8x35	40	A4
8	PRIG. R.M.UNI 5911 M 8x30	24	A4
7	EDGE WELDED BELLOWS CF63 L=63-130/STROKE	67	2 AISI 304 L
6	DADO ESAG.NORM.UNI 5588 M8	132	A4
5	CFZ150-63	3	AISI 304 L
4	12390100G CONNECTION NIPPLE ASSEMBLY	1	
3	12390100F DOCKING STATION ASSEMBLY	1	
2	12390100E PLD II CHAMBERS ASSEMBLY	1	
1	10100100 SAMPLE TRANSFER STATION STC2 ASSEMBLY	1	
POS.	N. DISEGNO	DENOMINAZIONE	Q.TA' MATERIALE

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M		0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles
Length and Diam.	0.00 6.00 30.0 120 315 1000 2000 >	Angles	0.4	Raggi non quotati	Smussi non quotati
Lung. e Diam.	6.00 30.0 120 315 1000 2000 4000 4000	Angoli	0.25	R-1	0.5x45°
Tolerance	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0	±0.5°	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING.	
PROG.	A. DE LUISA		0.2/100	ELIMINARE BAVE E SPIGOLI TAGLIENTI.	
MODEL	A. DE LUISA		0.2/100	Gen. roughness	
DIS.	A. DE LUISA	01-Mar-2019		Rugosità gen.	
			MATERIALE		TRATTAMENTO
CNR - IOM			New PLD ® NFFA (CHAMBERS ASSEMBLY)		
LABORATORIO TASC			N. DISEGNO		
A2	SCALA	1:5	FOGLIO		1 DI 1
			12390100D		Pro/ENGINEER