



EXCLUDED FROM SUPPLY

14	VITE TCEI UNI5931 M5X16	2	A4
13	VITE TCEI UNI5931 M3X8	12	A4
12	Swagelok Tube Fitt. Conn. SS-4-VCR-6-200	1	AISI 316 L
11	ROSETTA UNI 6592 3.2X7	8	A2
10	PIN 3x10 UNI 6364	2	SS
9	O-RING 21.95x1.78 PARKER 2-020	2	VITON
8	O-RING 10.82x1.78 PARKER 2-013	1	VITON
7	GAS JET	1	
6	12263015 EXIT-SIDE FLOW LIMITER	1	AISI 316 L
5	12263014 ENTRANCE-SIDE FLOW LIMITER	1	AISI 316 L
4	12263013_B PLEXIGLAS PLATE 35 x 31 x 3	1	PMMA
3	12263013_A PLEXIGLAS PLATE 35 x 31 x 3	1	PMMA
2	12263012 GAS CELL	1	
1	12263011 GAS JET FLANGE	1	

POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE									
General Tolerance / Tolleranza generale: UNI EN 22768/1 - M													
Lenght and Diam.	0.00	6.00	30.0	120	315	1000	2000	>	Angles	0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles
Lungh. e Diam.	6.00	30.0	120	315	1000	2000	4000	4000	Angoli	0.4	Raggi non quotati	Smussi non quotati	Sformi gen.
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	Angoli	0.25	R=1	0.5x45°	Gen. roughness
PROG.	A. DE LUISA				0.2/100		REMOVE ALL PUNCHING BURRS		ELIMINARE BAVE E SPIGOLI		Rugosita' gen.		Ra 3.2
MODEL	A. DE LUISA				0.2/100		AFTER MACHINING.		TAGLIANTI.				
DIS.	A. DE LUISA				0.2/100								
					17-Feb-2017								

CNR - IOM
LABORATORIO TASC

MATERIALE: TRATTAMENTO:

GAS CELL ASSEMBLY

A3 **SCALA 1:1**

Nr. DISEGNO: **12263010**

FOGLIO 1 DI 1
Pro/ENGINEER