



12		ROSETTA 6 UNI 6592	12	A2
11		PRIG. R.M.UNI 5911 M 6x25	12	A4
10		MDC PSM-1502 (PART NUMB. 678004)	1	
9		KF40 EWB STROKE 20mm	1	AISI 316 L
8		DADO ESAG.NORM.UNI 5588 M6	12	A4
7		CLAMP KF40	2	Al / STEEL
6		CENTERING RING NW40KF + O-RING	2	Al / VITON
5		CENTERING RING ISO-K 63 + O-RING	1	Al / VITON
4	12263010	GAS CELL ASSEMBLY	1	
3	12263009	GAS CELL MOUNT	1	
2	12263008	MAIN SHAFT ON CF38 FLANGE	1	
1	12263007	DOUBLE NIPPLE ISO-K63 / ISO-K63 / KF40	1	
POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M		0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles
Length and Diam. 0.00 6.00 30.0 120 315 1000 2000 >		0.4	Raggi non quotati	Smussi non quotati	Sformi gen.
Lungh. e Diam. 6.00 30.0 120 315 1000 2000 4000 4000		0.25	R=1	0.5x45°	
Tolerance ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0		±0.5°	REMOVE ALL PUNCHING BURRS AFTER MACHINING.		Gen. roughness
PROG. A. DE LUISA		0.2/100	ELIMINARE BAVE E SPIGOLI TAGLIANTI.		Rugosità gen.
MODEL A. DE LUISA		0.2/100			Ra 3.2
DIS. A. DE LUISA		17-Feb-2017			
CNR - IOM			MATERIALE		
LABORATORIO TASC			TRATTAMENTO		
SCALA 1:2			GAS JET MAIN ASSMBLY		
A2			Nr. DISEGNO		FOGLIO
			12263006		1 DI 1
					Pro/ENGINEER