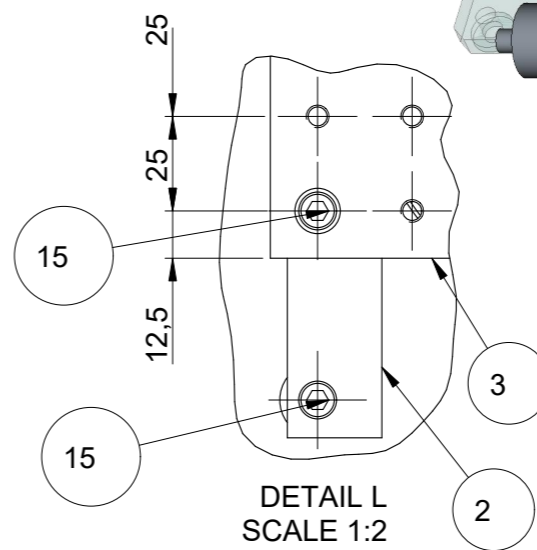
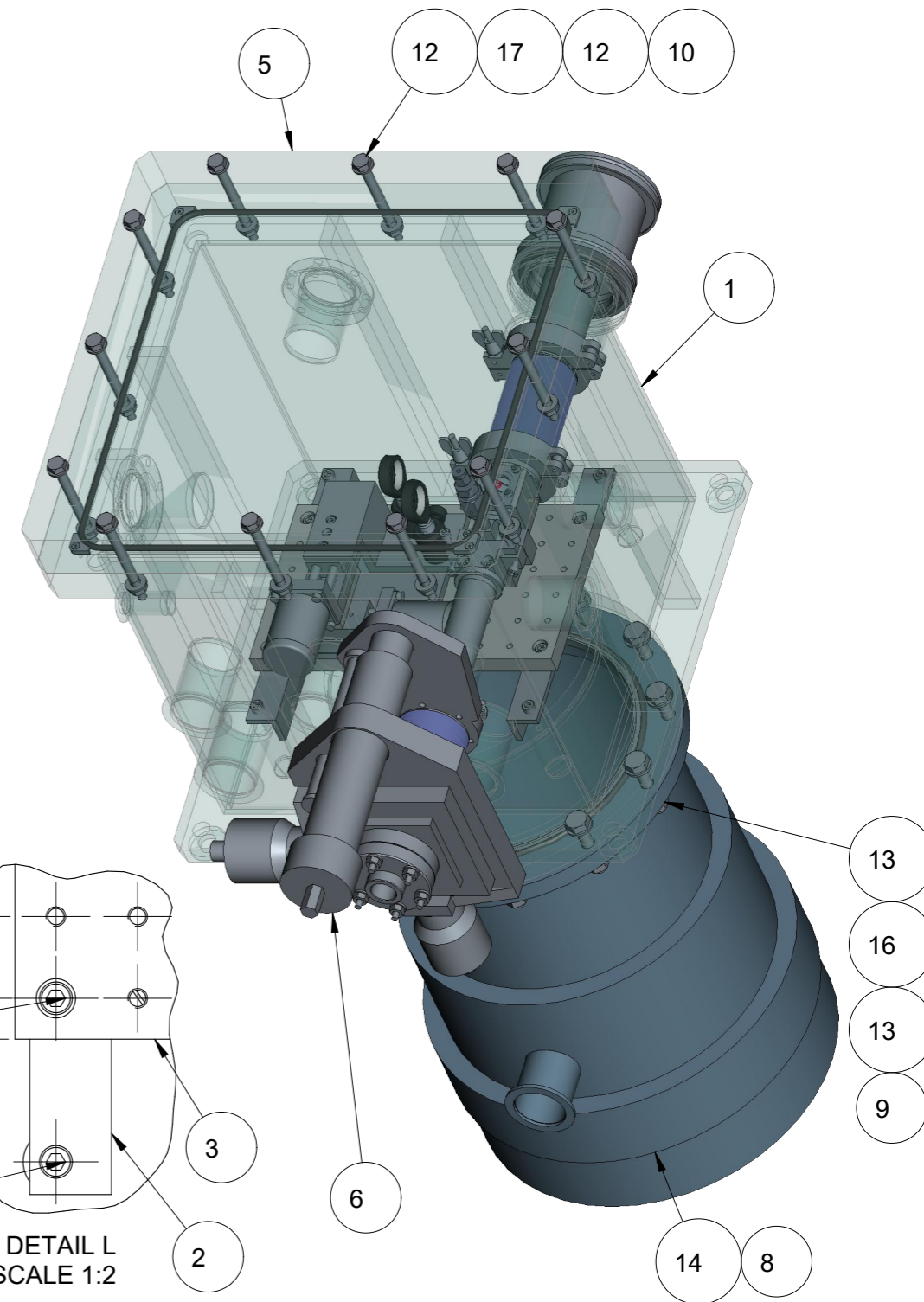
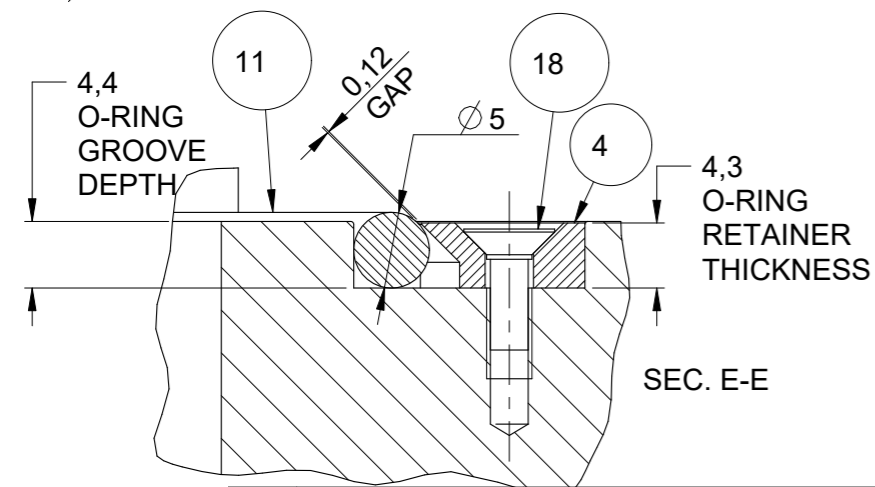
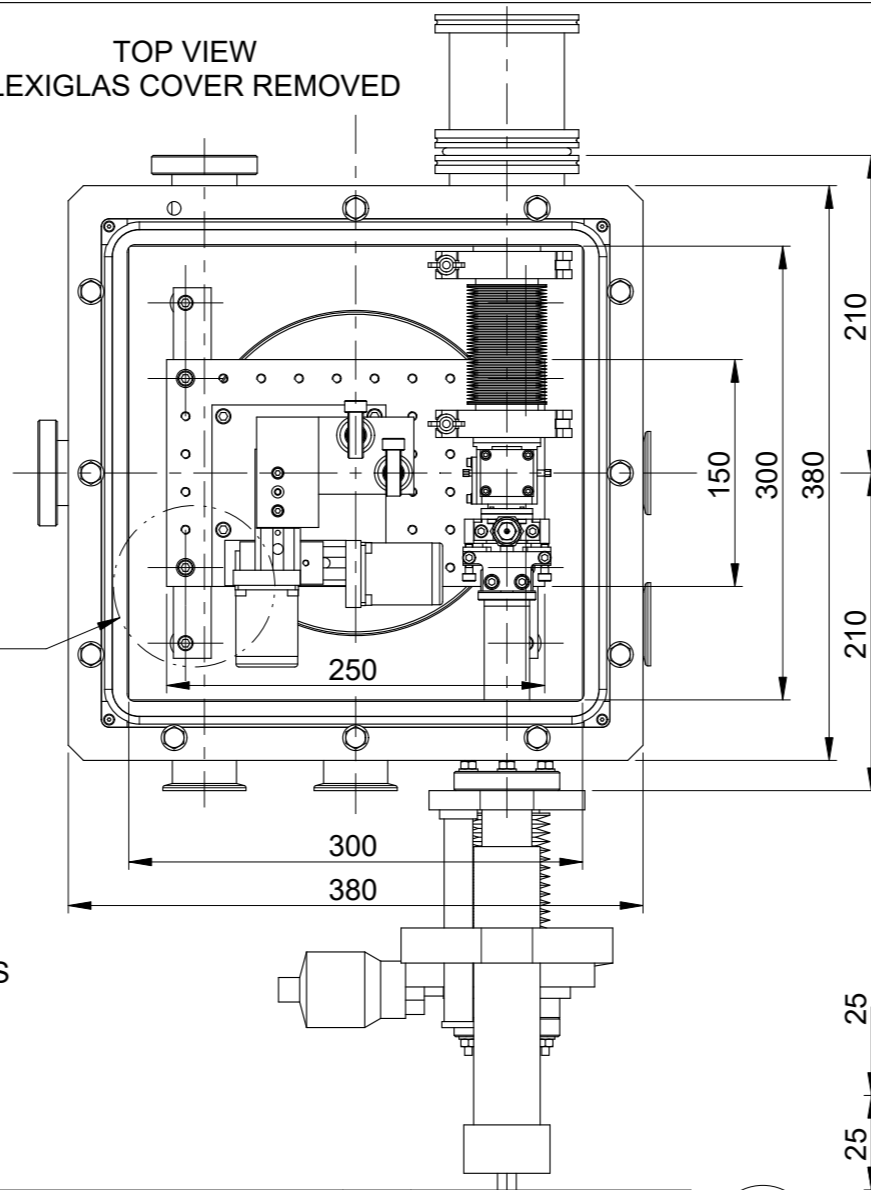
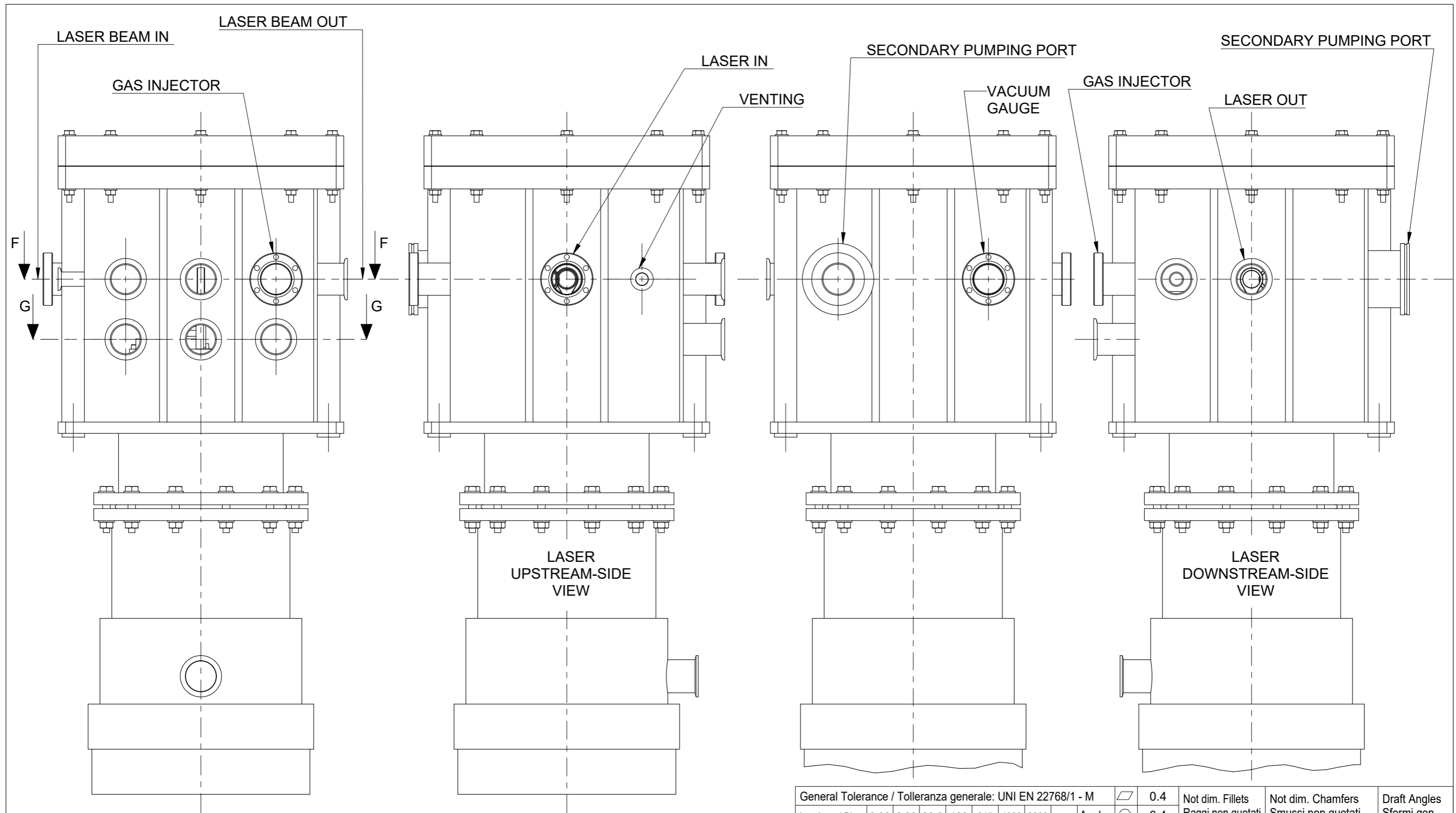


TOP VIEW  
PLEXIGLAS COVER REMOVED



18		VITE TSPEI UNI 5933 M3X8	4	A4
17		VITE TE P.FIL.UNI5737 M8x90	12	A4
16		VITE TE P.FIL.UNI5737 M10x55	12	A4
15		VITE TCEI UNI5931 M6X12	8	A4
14		TURBOPUMP EDWARDS STP-iXR1606 ISO200F	1	
13		ROSETTA 10 UNI6592	24	A2
12		ROSETTA 8 UNI 6592	24	A2
11		METRIC O-RING 5x400	1	VITON
10		DADO ESAG.NORM.UNI 5588 M8	12	A4
9		DADO ESAG.NORM.UNI 5588 M10	12	A4
8		CENTERING RING ISO-K 200 + O-RING	1	Al / VITON
7	12263900	X-Y OPTICS STAGE	1	
6	12263006	GAS JET MAIN ASSMBLY	1	
5	12263005	TRANSPARENT PLEXIGLAS PLATE	1	PMMA (TRANSP.)
4	12263004	O-RING RETAINER	4	AISI 304
3	12263003	BREADBOARD 250x150x15, M6 TAPPED HOLES ON 25mm CENTERS	1	A 6082
2	12263002	BRACKET	2	AISI 304
1	12263001	GENERATION CHAMBER BODY	1	
POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M				0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles						
Lenght and Diam.	0.00	6.00	30.0	120	315	1000	2000	>	Angles	0.4	Raggi non quotati	Smussi non quotati	Sforni gen.
Lungh. e Diam.	6.00	30.0	120	315	1000	2000	4000	4000	Angoli	0.25	R=1	0.5x45°	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING.		Gen. roughness
PROG.	A. DE LUISA									0.2/100	ELIMINARE BAVE E SPIGOLI TAGLIANTI.		Ra 3.2
MODEL	A. DE LUISA									0.2/100			
DIS.	A. DE LUISA					17-Feb-2017							
CNR - IOM LABORATORIO TASC				MATERIALE		TRATTAMENTO		GENERATION CHAMBER MAIN ASSEMBLY					
A3	SCALA 1:5	FOGLIO 1 DI 3 Pro/ENGINEER		Nr. DISEGNO		12263000							



General Tolerance / Tolleranza generale: UNI EN 22768/1 - M										0.4	Not dim. Fillets	Not dim. Chamfers	Draft Angles		
Lenght and Diam.	0.00	6.00	30.0	120	315	1000	2000	>	Angles	0.4	Raggi non quotati	Smussi non quotati	Sformi gen.		
Lungh. e Diam.	6.00	30.0	120	315	1000	2000	4000	4000	Angoli	0.25	R=1	0.5x45°			
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING.		Gen. roughness		
PROG.	A. DE LUISA									0.2/100	ELIMINARE BAVE E SPIGOLI TAGLIENTI.		Rugosità gen.		
MODEL.	A. DE LUISA									0.2/100			Ra 3.2		
DIS.	A. DE LUISA					17-Feb-2017									
<b>CNR - IOM</b>										MATERIALE		TRATTAMENTO			
<b>LABORATORIO TASC</b>										<b>GENERATION CHAMBER MAIN ASSEMBLY</b>					
<b>A3</b>										SCALA		Nr. DISEGNO		FOGLIO	
										<b>1:5</b>		<b>12263000</b>		<b>2 DI 3</b>	
												Pro/ENGINEER			

