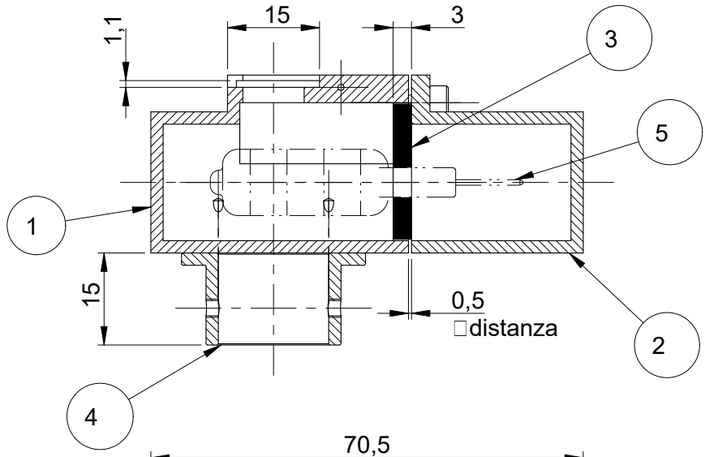
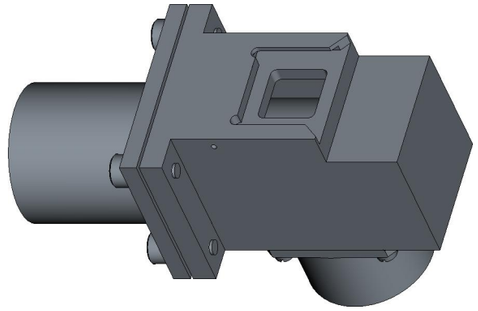
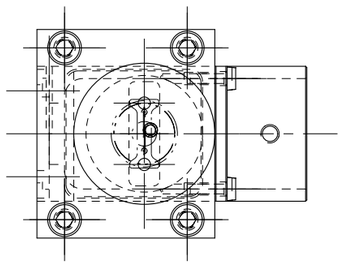
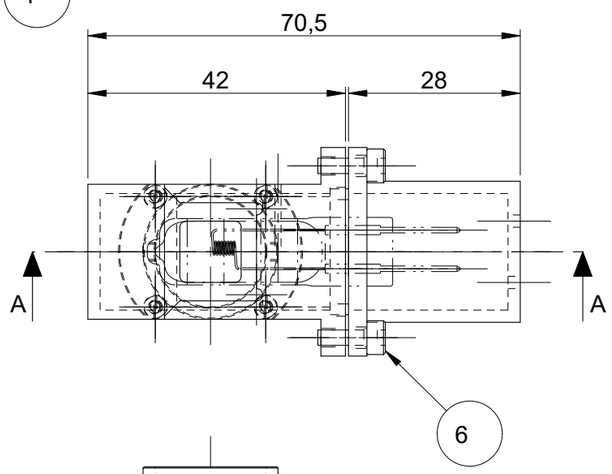
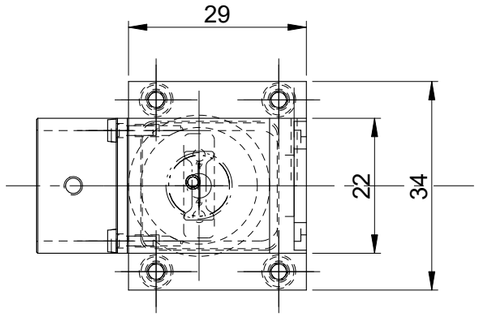
SEZIONE A-A

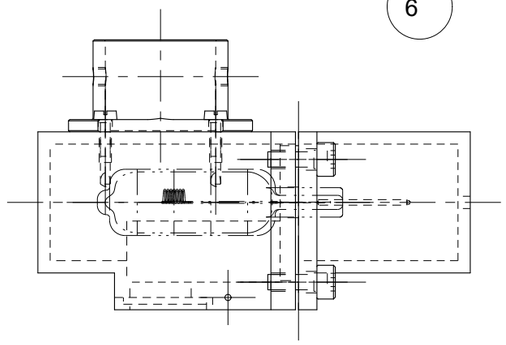




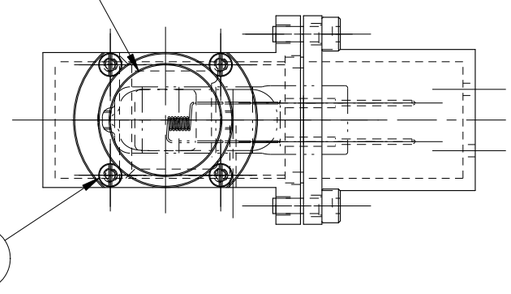








∅ 18 max
adattare al diametro
dell'asta di supporto



POS.	N. DISEGNO	DENOMINAZIONE	Q.TA'	MATERIALE
7		VITE TCI UNI 6107 M 2X6	4	A4
6		VITE TCEI UNI5931 M3X8	4	A4
5		Simulacro lampada GY6.35 36V 400W	1	
4	12390504	Interfaccia supporto fornetto	1	AISI 304
3	12390503	Piastrina portalampada fornetto	1	AISI 304
2	12390502	Corpo secondario fornetto	1	AISI 304
1	12390501	Corpo principale fornetto	1	AISI 304

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M												
Lenght and Diam. / Lungh. e Diam.	0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles / Angoli	±0.5°	0.4 / 0.4 / 0.25 / 0.2/100 / 0.2/100 / 0.2/100	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0				

Not dim. Fillets / Raggi non quotati	Not dim. Chamfers / Smussi non quotati	Draft Angles / Sformi gen.
R=1	0.5x45°	

REMOVE ALL PUNCHING BURRS AFTER MACHINING.
ELIMINARE BAVE E SPIGOLI TAGLIENTI.

Gen. roughness / Rugosita' gen.: Ra 3.2

PROG.	FEDERICO SALVADOR
MODEL.	DAVIDE BENEDETTI
DIS.	DAVIDE BENEDETTI 20-Jan-2022

CNR - IOM

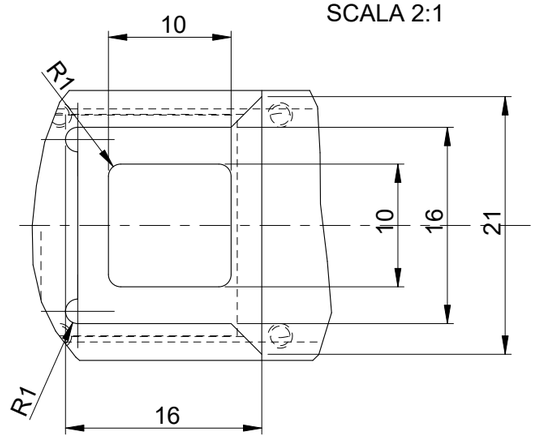
LABORATORIO TASC

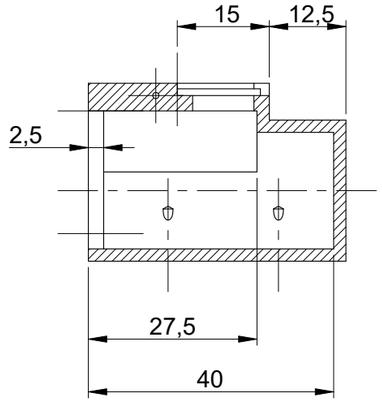
MATERIALE | TRATTAMENTO

Fornetto per portacampione Omicron

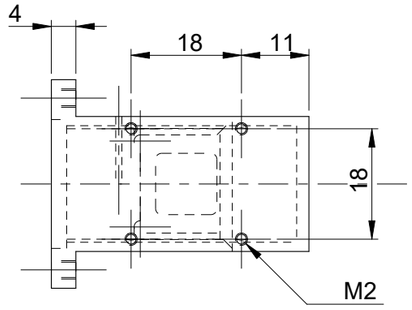
A3	SCALA	Nr. DISEGNO	FOGLIO
	1:1	12390500	1 DI 1
			Pro/ENGINEER

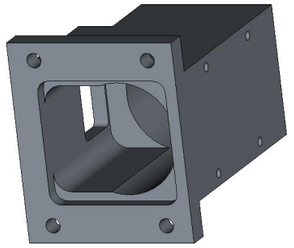
DETTAGLIO 1
SCALA 2:1

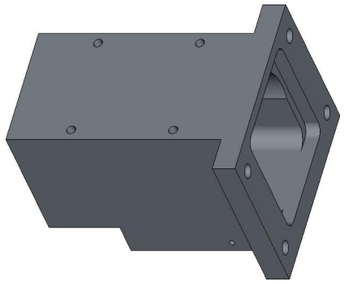


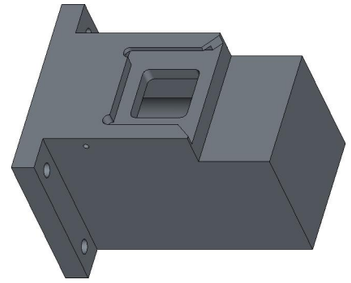


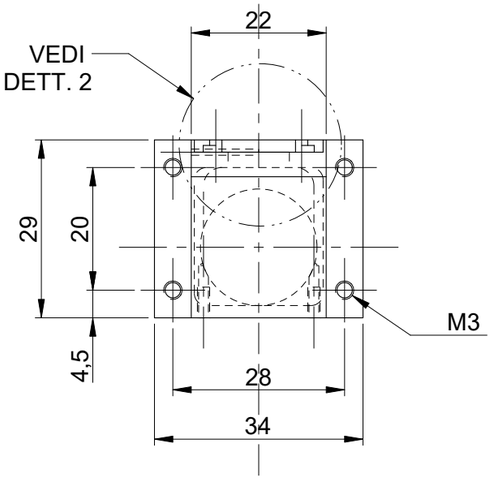
SEZIONE A-A

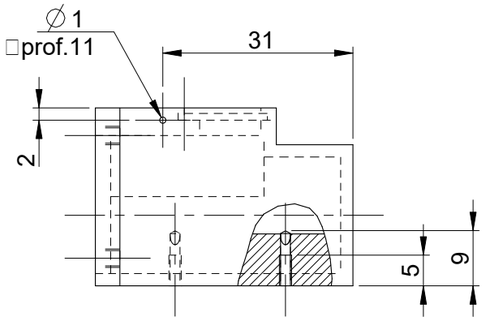


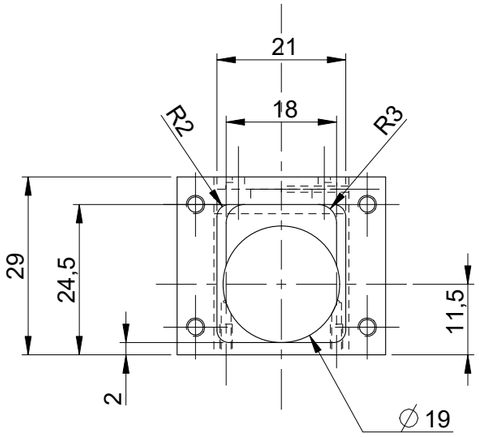


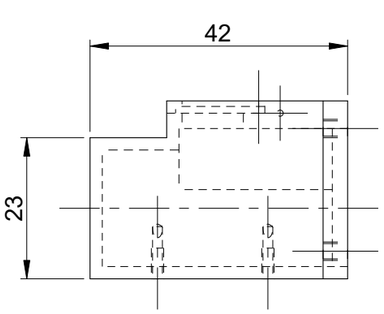


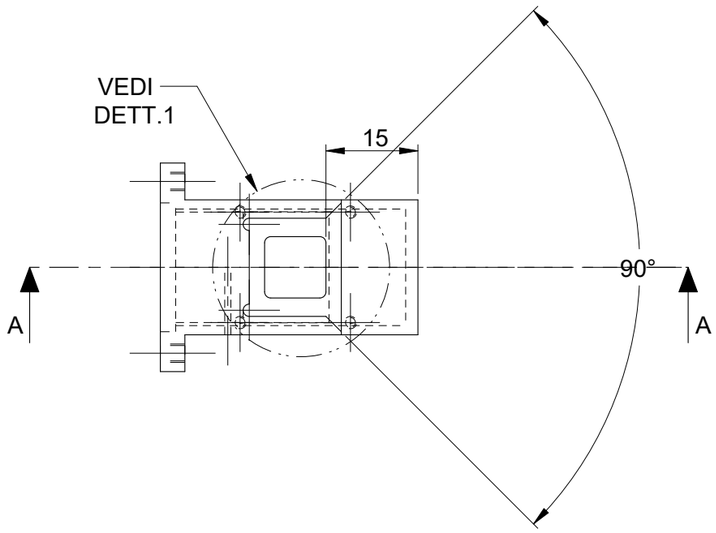




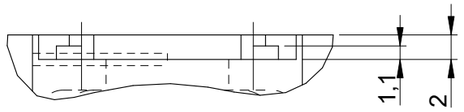








DETTAGLIO 2
SCALA 2:1



General Tolerance / Tolleranza generale: UNI EN 22768/1 - M										0.4	Not dim. Fillets Raggi non quotati	Not dim. Chamfers Smussi non quotati	Draft Angles Sformi gen.
Lenght and Diam. Lungh. e Diam.	0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles Angoli	0.4 0.25	R=1	0.5x45°	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°	0.2/100 0.2/100 0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING. ELIMINARE BAVE E SPIGOLI TAGLIENTI.		Gen. roughness Rugosita' gen. Ra 3.2
PROG.	FEDERICO SALVADOR												
MODEL.	DAVIDE BENEDETTI												
DIS.	DAVIDE BENEDETTI				24-Jan-2022								

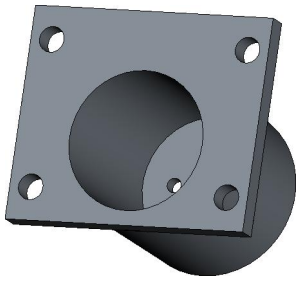
CNR - IOM

LABORATORIO TASC

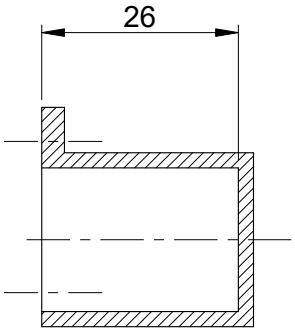
MATERIALE	TRATTAMENTO
AISI 304	

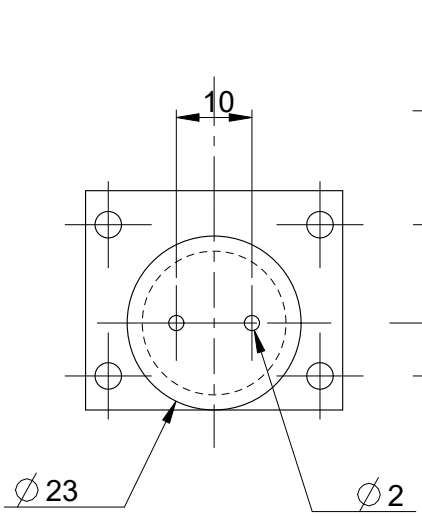
Corpo principale fornetto

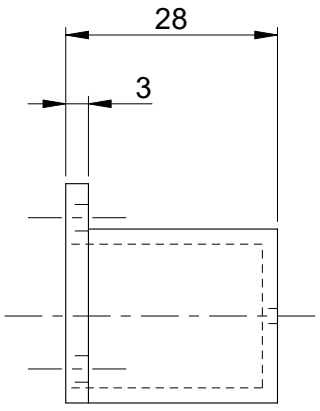
A3	SCALA	Nr. DISEGNO	FOGLIO
	1:1	12390501	1 DI 1
			Pro/ENGINEER

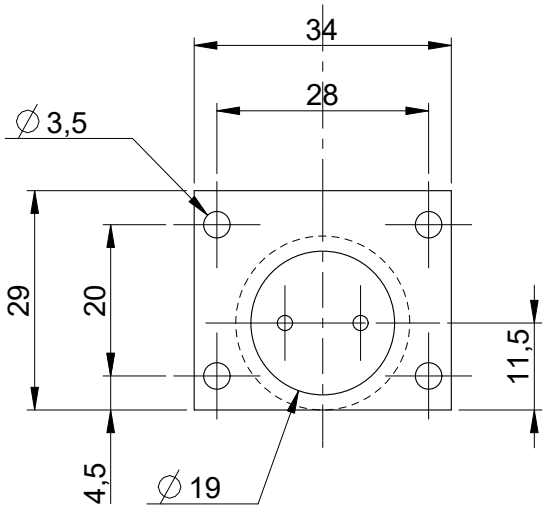


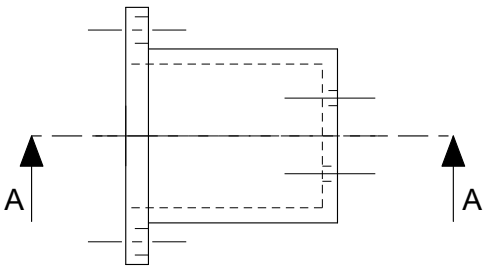
SEZIONE A-A





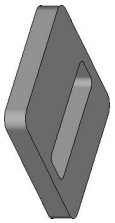


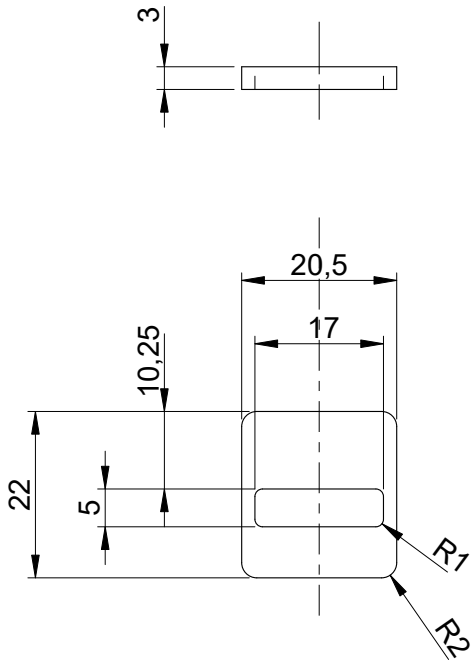




General Tolerance / Tolleranza generale: UNI EN 22768/1 - M										0.4	Not dim. Fillets Raggi non quotati	Not dim. Chamfers Smussi non quotati	Draft Angles Sformi gen.
Lenght and Diam. Lungh. e Diam.	0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles	0.4			
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	Angoli ±0.5°	0.25	R=1	0.5x45°	
										0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING. ELIMINARE BAVE E SPIGOLI TAGLIENTI.		Gen. roughness Rugosita' gen.
PROG.	FEDERICO SALVADOR									0.2/100			Ra 3.2
MODEL.	DAVIDE BENEDETTI									0.2/100			
DIS.	DAVIDE BENEDETTI					24-Jan-2022							

CNR - IOM *LABORATORIO TASC*	MATERIALE AISI 304	TRATTAMENTO	
	Corpo secondario fornetto		
A4	SCALA 1:1	Nr. DISEGNO 12390502	FOGLIO 1 DI 1 Pro/ENGINEER

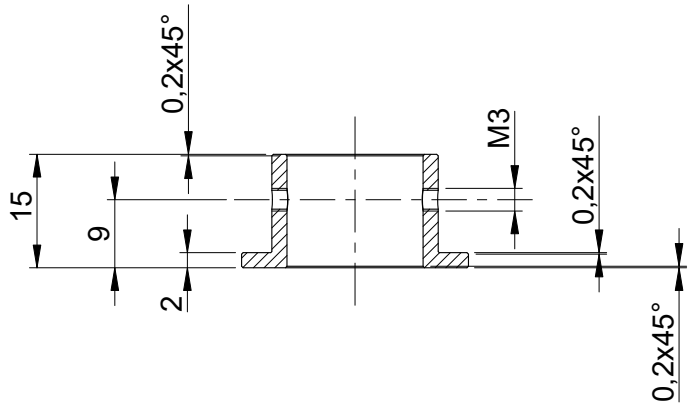


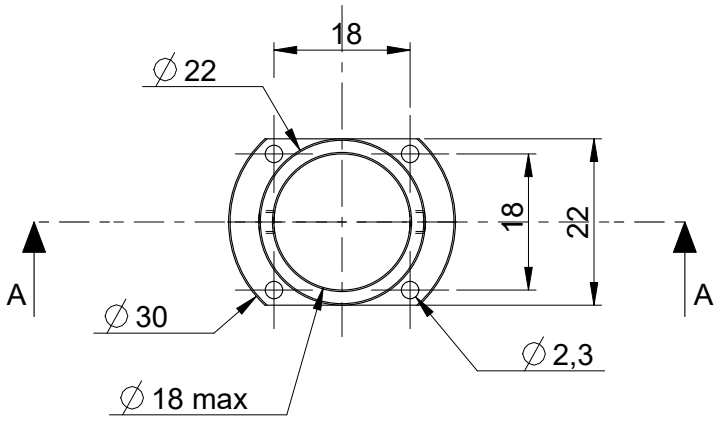


General Tolerance / Tolleranza generale: UNI EN 22768/1 - M											▱	0.4	Not dim. Fillets Raggi non quotati	Not dim. Chamfers Smussi non quotati	Draft Angles Sformi gen.
Lenght and Diam. Lungh. e Diam.	0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles		○	0.4			
									Angoli		◎	0.25	R=1	0.5x45°	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°		—	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING. ELIMINARE BAVE E SPIGOLI TAGLIENTI.		Gen. roughness Rugosita' gen. Ra 3.2
PROG.	FEDERICO SALVADOR										//	0.2/100			
MODEL.	DAVIDE BENEDETTI										⊥	0.2/100			
DIS.	DAVIDE BENEDETTI						24-Jan-2022								

CNR - IOM *LABORATORIO TASC*	MATERIALE AISI 304	TRATTAMENTO	
	Piastrina portalampada fornetto		
A4	SCALA 1:1	Nr. DISEGNO 12390503	FOGLIO 1 DI 1 Pro/ENGINEER

SEZIONE A-A





adattare al diametro dell'asta di supporto

General Tolerance / Tolleranza generale: UNI EN 22768/1 - M										0.4	Not dim. Fillets Raggi non quotati	Not dim. Chamfers Smussi non quotati	Draft Angles Sformi gen.
Lenght and Diam. Lungh. e Diam.	0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles Angoli	0.4 0.25	R=1	0.5x45°	
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°	0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING. ELIMINARE BAVE E SPIGOLI TAGLIENTI.		Gen. roughness Rugosita' gen. Ra 3.2
PROG.	FEDERICO SALVADOR									0.2/100			
MODEL.	DAVIDE BENEDETTI									0.2/100			
DIS.	DAVIDE BENEDETTI							24-Jan-2022					

CNR - IOM

LABORATORIO TASC

MATERIALE: AISI 304

TRATTAMENTO:

Interfaccia supporto fornetto

A4

SCALA: 1:1

Nr. DISEGNO: 12390504

FOGLIO: 1 DI 1

Pro/ENGINEER